

SIKA MAXTACK® ULTIMATE

Product Description

SIKA MAXTACK® ULTIMATE is a one part, chemically curing solvent free sealant and adhesive combining the best qualities of silicone and polyurethane technologies. It is specifically designed for adhering most common building surfaces to each other and themselves

Benefits

- Incredible initial grab, no slip and gap filling properties.
- High bonding strength
- Interior and Exterior Use
- Can be applied to Wet Surfaces
- Totally Waterproof & Weatherproof
- Quick Curing.
- Overpaintable if required
- Solvent Free
- Resistant to temperature extremes -40°C to +100°C
- Good chemical resistance
- Excellent primer less adhesion to most surfaces, including metals, most plastics, glass, concrete, plaster, plasterboard, polyester, Perspex, glass, wood, enamel, painted surfaces etc etc.

Areas For Use

- Sealing and bonding in almost every application imaginable. The following are just some examples.
- As a high quality nail replacement adhesive, even to damp surfaces.
- Perimeter pointing around doors and windows, especially in mobile structures such as caravans.
- Bonding mirrors to most common substrates.
- Jointing cladding panels.
- Any application requiring high performance, durable sealing and bonding of joints.
- Applications where resistance to chemical spillage is required

Limitations

- Use on overhead applications – Always use in conjunction with mechanical fixings.
- Use in conjunction with mechanical fixings for glass block fitting or large mirrors (>0.5m² total area)
- For heavy items, provide temporary support until adhesive has dried.
- Do not seal mirror edges/plastic sheeting until adhesive has cured.
- In areas of high UV; some darkening/discolouration may occur. This does not affect the performance of the sealant
- Overpaintability: check compatibility with specific paint first before over painting large areas.
- Do not use on surfaces that bleed oils or plasticizers
- It is the user's responsibility to determine suitability for use. If in doubt, please contact Technical Services Department for advice.
- Not for use as part of a glazing system.
- Not for use in aquarium manufacture.
- Not for use in conjunction with bitumen, or asphalt.
- Yellowing can occur in the dark
- Certified as a sealant for internal use only

Surface Preparation

All surfaces must be clean and dust free. Surfaces may be damp, but have no standing water. Can be used under water for emergency repair.

Application

Cut the tip of the cartridge taking care not to damage the thread. Fix nozzle, cut aperture to required width and apply with a standard sealant gun.

As a nail replacement (panel) adhesive.

- Surfaces must be sound, clean, dry and free from dust, grease, loose material etc.
- Prime dusty surfaces with SIKABOND® PVA+ diluted 1:4 with water and allow to dry.
- Apply using a standard sealant gun, cut tip of cartridge, apply nozzle and cut an opening to suite the required bead size.
- For bonding heavy items (Plasterboard/worktops/wall panels etc) apply adhesive all the way around the edge of the item (30-50mm from edge) and cover back with beads of adhesive at 300mm intervals. Alternatively, apply adhesive direct to battens and press into place. NOTE.
- *With heavy items, always provide temporary support until the adhesive dries.*
- For bonding lightweight items (covings, dado rails, skirting etc) apply adhesive to back of item in one or two continuous beads and press immediately into place.
- Where gap filling is required, mark the areas where there is a large gap and apply a thicker bead to these areas.
- In all cases, clean up excess adhesive immediately with a cloth/white spirits

As a sealant

Reference should be made to the recommended joint ratios. If necessary reduce joint depth using Sika BOOM Expanding Foam, or Joint backer rod. Furthermore, ensure that the joint design only permits adhesion to two surfaces, as three sided adhesion will impair flexibility.

Where the sealant is used in a joint configuration, masking tape should be used to prevent contamination of adjacent substrates, and ensure a neat sealing line. Masking tape should be removed immediately after tooling. The joint should be tooled within 5 minutes of application to ensure good contact between the sealant and the substrate. Tooling of the sealant also gives a smooth, professional finish.

Fixing mirrors

Apply 6mm diameter beads of sealant direct to back of mirror in vertical strips, spaced at 30-40mm centers. Immediately place mirror in position and secure with good, even pressure with a slight twist action. Provide temporary support (tape) until adhesive has dried (24-48 hours). If required, SIKA MAXTACK® ULTIMATE may also be used to seal around mirror 24 hours after fixing (to allow for cure)

Uncured material can be removed by wiping with a dampened cloth with white spirit. Cured material can be carefully removed by mechanical means. Full cure must be allowed before over painting.

Specific Data

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| Consistency | Pasty |
| Density | ~ 1.5 g/cm ³ (1.02 g/cm ³ Easi Clear) |
| Application Temperature | 5 to 35°C |
| Skin Formation at 23°C and 50% RH | 30 ± 10 min |
| Sagging (ISO 7390) | Nil |
| Curing at 23°C and 50% RH | ~1mm / 24hr |
| Shore A Hardness (ISO 868 – 3 seconds) | 55 – 60 |
| Modulus at 100% Elongation (ISO 8339) | > 0.60MPa |
| Elongation @ Break (ISO 8339) | > 60% |
| Tensile Strength (ISO 8339) | > 1.5 Mpa |
| Shrinkage (ISO 10563) | < 2% |
| Resistance To UV Radiation | Excellent |
| Compatibility With Paints | Water based: yes (test compatibility) Solvent based: no (with alkyd paints) |
| Temperature Resistance | -40 to +100°C (max 70°C Easi Clear) |
| Coverage | Approximately 11 linear meters per cartridge Approximately 3 linear meters per squeeze pack |

Health & Safety

Consult MSDS for full list of hazards.

Storage

Store in cool dry conditions between + 5°C and 25°C.

Shelf Life

12 months in original unopened containers.

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