



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : SikaHyflex®-250 Facade

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Sealant/adhesive

### 1.3 Details of the supplier of the safety data sheet

Company : Sika Limited  
Watchmead  
Welwyn Garden City  
Hertfordshire AL71BQ  
United Kingdom

Telephone : +44 (0)1707 394444

### 1.4 Emergency telephone number

Emergency telephone number : +44 (0)1707 363899 (available during office hours)

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## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

Type of product : Mixture

#### Classification (REGULATION (EC) No 1272/2008)

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

Precautionary statements : P101 If medical advice is needed, have product container or label at hand.  
P102 Keep out of reach of children.

#### Prevention:

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.



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| If inhaled              | : Move to fresh air.<br>Consult a physician after significant exposure.   |
| In case of skin contact | : Take off contaminated clothing and shoes immediately.<br>Wash off with soap and plenty of water.<br>If symptoms persist, call a physician.                                      |
| In case of eye contact  | : Remove contact lenses.<br>Keep eye wide open while rinsing.<br>If eye irritation persists, consult a specialist.  |
| If swallowed            | : Do not induce vomiting without medical advice.<br>Rinse mouth with water.<br>Do not give milk or alcoholic beverages.<br>Never give anything by mouth to an unconscious person. |

#### 4.2 Most important symptoms and effects, both acute and delayed

- |          |  |
|----------|--|
| Symptoms | : Allergic reactions<br>See Section 11 for more detailed information on health effects and symptoms. |
| Risks    | : sensitising effects<br><br>May cause an allergic skin reaction.                                    |

#### 4.3 Indication of any immediate medical attention and special treatment needed

- |           |                          |
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| Treatment | : Treat symptomatically. |
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### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

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|------------------------------|---|
| Suitable extinguishing media | : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
|------------------------------|---|

#### 5.2 Special hazards arising from the substance or mixture

- |                               |  |
|-------------------------------|--|
| Hazardous combustion products | : No hazardous combustion products are known |
|-------------------------------|--|

#### 5.3 Advice for firefighters

- |   |  |
|---|--|
| Special protective equipment for firefighters | : In the event of fire, wear self-contained breathing apparatus. |
| Further information                           | : Standard procedure for chemical fires.                         |

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### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures



Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.

### 6.3 Methods and materials for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Other data : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : No data available



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## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

Contains no substances with occupational exposure limit values.

### 8.2 Exposure controls

#### Personal protective equipment

Eye protection : Safety glasses with side-shields  
Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (0,4 mm),  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : No special measures required.

#### Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Appearance : paste  
Colour : various  
Odour : characteristic

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Odour Threshold	:	No data available
Flash point	:	> 101 °C
Autoignition temperature	:	No data available
Lower explosion limit (Vol-%)	:	No data available
Upper explosion limit (Vol-%)	:	No data available
Flammability	:	No data available
Oxidizing properties	:	No data available
pH	:	No data available
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Vapour pressure	:	No data available
Density	:	ca. 1,33 g/cm <sup>3</sup> at 20 °C
Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	No data available
Viscosity, dynamic	:	ca. 100.000 mPa.s at 20 °C
Viscosity, kinematic	:	> 20,5 mm <sup>2</sup> /s at 40 °C
Relative vapour density	:	No data available
Evaporation rate	:	No data available

## 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

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Hazardous reactions : Stable under recommended storage conditions.

#### 10.4 Conditions to avoid

Conditions to avoid : No data available

#### 10.5 Incompatible materials

Materials to avoid : No data available

#### 10.6 Hazardous decomposition products

Hazardous decomposition products : No decomposition if stored and applied as directed.

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### SECTION 11: Toxicological information

#### 11.1 Information on toxicological effects

##### Acute toxicity

Not classified based on available information.

##### Components:

##### **Hardener LI (Isophoronedialdimine):**

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

##### **Pentamethyl piperidylsebacate:**

Acute oral toxicity : LD50 Oral (Rat): 3.230 mg/kg

##### **Skin corrosion/irritation**

Not classified based on available information.

##### **Serious eye damage/eye irritation**

Not classified based on available information.

##### **Respiratory or skin sensitisation**

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: Not classified based on available information.

##### **Germ cell mutagenicity**

Not classified based on available information.

##### **Carcinogenicity**

Not classified based on available information.

##### **Reproductive toxicity**

Not classified based on available information.

##### **STOT - single exposure**

Not classified based on available information.



**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

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**SECTION 12: Ecological information**

**12.1 Toxicity**

**Components:**

**Hardener LI (Isophoronedialdimine) :**

Toxicity to fish : LC50: 87,2 mg/l, 96 h, Fish

Toxicity to daphnia and other aquatic invertebrates : EC50: > 100 mg/l, 48 h, Daphnia (water flea)

Toxicity to algae : EC50: 180,4 mg/l, 72 h, Desmodesmus subspicatus (green algae)

**Pentamethyl piperidylsebacate :**

Toxicity to fish : LC50: 0,97 mg/l, 96 h, Fish

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

**12.6 Other adverse effects**

No data available

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**SECTION 13: Disposal considerations**

**13.1 Waste treatment methods**

Product : The generation of waste should be avoided or minimized





wherever possible.  
Empty containers or liners may retain some product residues.  
This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

- European Waste Catalogue : 08 04 10 waste adhesives and sealants other than those mentioned in 08 04 09
- Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances

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## SECTION 14: Transport information

### ADR

Not dangerous goods

### IATA

Not dangerous goods

### IMDG

Not dangerous goods

### 14.6 Special precautions for user

No data available

### 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Prohibition/Restriction

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Banned and/or restricted (1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich)

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable



REACH Information: All substances contained in our Products are  
- preregistered or registered by our upstream suppliers, and/or  
- preregistered or registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.  
Not applicable

VOC-CH (VOCV) : no VOC duties

VOC-EU (solvent) : < 0,01 %

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : The Chemicals (Hazard Information and Packaging for Supply) Regulations 2002  
Control of Substances Hazardous to Health Regulations 2002  
The Management of Health and Safety at Work Regulations 1999  
Health and Safety at Work Act 1974  
Environmental Protection Act 1990 & Subsidiary Regulations

## 15.2 Chemical Safety Assessment

This product contains substances for which Chemical Safety Assessments are still required.

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## SECTION 16: Other information

### Full text of H-Statements

H317	May cause an allergic skin reaction.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

### Full text of other abbreviations

Aquatic Acute	Acute aquatic toxicity
Aquatic Chronic	Chronic aquatic toxicity
Skin Sens.	Skin sensitisation
ADR	Accord européen relatif au transport international des marchandises Dangereuses par Route
CAS	Chemical Abstracts Service
DNEL	Derived no-effect level
EC50	Half maximal effective concentration
GHS	Globally Harmonized System

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IATA	International Air Transport Association
IMDG	International Maritime Code for Dangerous Goods
LD50	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	Occupational Exposure Limit
PBT	Persistent, bioaccumulative and toxic
PNEC	Predicted no effect concentration
REACH	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	Substances of Very High Concern
vPvB	Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !